



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

shady on floor

RBEM625V3003102-5
Job Sheet 178208



Part No: RBEM625V3003102-5

Job Qty: 6 ea

Part Name: High Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/28/18

Job Tracking No:

Due Date: 7/9/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM625V3003102 Rev. 1 IPP Rev. A 18.05.15 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/9/18	7/9/18	0.00	0.00	Start Up Machining-2	NA	JB 18-07-14
110	CNC Lathe	6 pcs	7/9/18	7/9/18	0.00	22.09	MORI SL-154	NA	JB 18-07-14
120	QC	6 pcs	7/9/18	7/9/18	0.00	0.00	QC2 Machining-4	NA	JB 18-07-14
130	Mill Conv	6 pcs	7/9/18	7/9/18	0.00	0.00	MORI NEX		
140	QC	6 pcs	7/9/18	7/9/18	0.00	0.00	QC2 Machining-4		
150	QC	6 pcs	7/9/18	7/9/18	0.00	0.00	QC8 Machining-4		mml 18/07/15
160	QC	6 pcs	7/9/18	7/9/18	0.00	0.00	QC5	NA	
170	Packaging	6 pcs	7/9/18	7/9/18	0.00	0.00	Packaging3-1		
180	QC21-SA	6 Ea	7/9/18	7/9/18	0.00	0.00	QC21	JUL 30 2018	53 9-89

Part Op 110 - 1-Machine as per DWG. FB594 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 130 - Machine as per DWG. Sheet 4
160 - Engrave part number and batch number Using Marktronic engraver as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	3.3000 ft (.55 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.500	3	82	0

Part Specifications

Specifications could not be found.



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartero.com
www.dartaerospace.com



Container No: S091814

Part: RBEM625V3003102-5

Job No: 178208

Serial No/Batch: S091814

Revision: 1

Inspector:

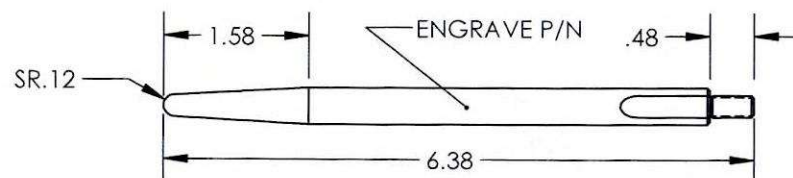
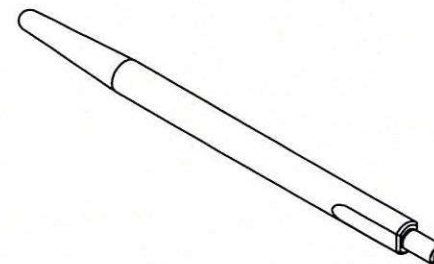
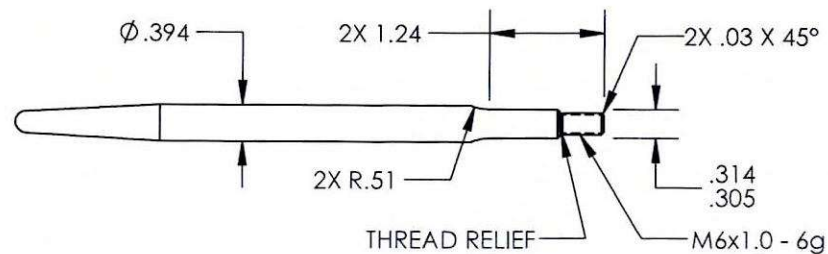
Exp Date:

Instructions:

Date: 07/14/18

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



NOTES:
REF AIRBUS P/N: M625V3003223.



TITLE		MRM GUIDING PINS	
DWG NO.		RBEM625V3003102-5	
REV		1	
MATL SS 303		UNLESS OTHERWISE SPECIFIED	
HEAT		DIMENSIONS ARE IN INCHES	
TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH		.XX ± .01 ANGLES ± 5°	
SPEC		.X ± .1 SURFACES = 125°	
DRAWN BY: MACKOVJAK		1. BREAK ALL SHARP EDGES	
CHECKED: DUERFELDT		.015 x 45° OR .015R	
OPPS APPR: ANDERSON		2. DIMENSIONAL LIMITS APPLY	
QA APPR: LINDSAY		AFTER PLATING	
APPROVED: GILBERT		3. INTERPRET DIM AND TOL PER	
		ASME Y14.5M-2009	
		USED ON MODEL	
		H175	
SCALE 1:2		DATE 6/6/2016	
		SHEET 4 OF 7	

(-5)

HIGH PIN